Safety Data Sheet
EMPICOL® SDD/O

1. Product and company identification

Product name : EMPICOL® SDD/O

Synonym : Poly(oxy-1,2-ethanediyl), .alpha.-(3-carboxy-1-oxosulfopropyl)-.omega.-hydroxy-, C10-16-alkyl ethers, disodium salts; Butanedioic acid, sulfo-, mono(C10-C16)alkyl ethoxylated ester, disodium salt; Poly(oxy-1,2-ethanediyl), alpha-(3-carboxy-1-oxosulfopropyl)-omega -hydroxy-, C10-16-alkyl ethers, disodium salts; Butanedioic acid, sulfo-, mono-C 10-16-alkyl ethoxylated ester, disodium salt; Poly(oxy-1,2-ethanediyl), alpha-(3-carboxy-1 -oxosulfopropyl)-omega-hydroxy-,C10-C16 alkylethers, disodium salts; Poly(oxy-1,2-ethanediyl), .alpha-(3-carboxy-1-oxosulfopropyl)-.omega- hydroxy-, C10-16-alkyl ethers, disodium salts; Poly(oxy-1,2-ethanediyl), α-(3-carboxy-1-oxosulfopropyl)-ω-hydroxy-, C10 -16-alkyl ethers, disodium salts

CAS number : 68815-56-5

Material uses : Industrial applications: Surfactant.

Internal code : AC-000701

System code : IP-000037

Supplier : Innospec Active Chemicals LLC
doing business as Innospec Performance Chemicals
500 Hinkle Lane
Salisbury, NC 28144
United States of America

Information contact : 1-888-633-8028

Emergency phone: : 1-704-633-8028

e-mail address of person responsible for this SDS : sdsinfo@innospecinc.com

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A

GHS label elements

Hazard pictograms :

Signal word : Warning

Hazard statements : H319 - Causes serious eye irritation.
H315 - Causes skin irritation.

Section 2. Hazards identification

Precautionary statements

Prevention : P280 - Wear protective gloves. Wear eye or face protection.
P264 - Wash hands thoroughly after handling.

Response : P302 + P352 + P362+P364 - IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse.
P332 + P313 - If skin irritation occurs: Get medical attention.
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 - If eye irritation persists: Get medical attention.

Storage : Not applicable.

Disposal : Not applicable.

Hazards not otherwise classified : None known.

See toxicological information (Section 11)

Section 3. Composition/information on ingredients

Substance/mixture : Substance

Chemical name : Alcohols, C10-16, ethoxylated, sulfosuccinates, disodium salts

Other means of identification : Poly(oxy-1,2-ethanediyl), .alpha.-(3-carboxy-1-oxosulfopropyl)-.omega.-hydroxy-, C10-16 -alkyl ethers, disodium salts; Butanedioic acid, sulfo-, mono(C10-C16)alkyl ethoxylated ester, disodium salt; Poly(oxy-1,2-ethanediyl), alpha-(3-carboxy-1-oxosulfopropyl)-omega -hydroxy-, C10-16-alkyl ethers, disodium salts; Butanedioic acid, sulfo-, mono-C 10-16-alkyl ethoxylated ester, disodium salt; Poly(oxy-1,2-ethanediyl), alpha-(3-carboxy-1-oxosulfopropyl)-omega-hydroxy-,C10-C16 alkylethers, disodium salts; Poly(oxy-1,2-ethanediyl), .alpha-(3-carboxy-1-oxosulfopropyl)-.omega- hydroxy-, C10-16-alkyl ethers, disodium salts; Poly(oxy-1,2-ethanediyl), α-(3-carboxy-1-oxosulfopropyl)-ω-hydroxy-, C 10-16-alkyl ethers, disodium salts

Ingredient name	%	CAS number
water	60 - 100	7732-18-5
Alcohols, C10-16, ethoxylated, sulfosuccinates, disodium salts	30 - 60	68815-56-5

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

Additional information

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Section 4. First aid measures

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion : Remove dentures if any. Wash out mouth with water. Stop if the exposed person feels sick as vomiting may be dangerous. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
sulfur oxides
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Flash point : Closed cup: Not applicable.
Open cup: >100°C (>212°F)

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Section 8. Exposure controls/personal protection

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Colorless to light yellow.

Odor : Characteristic.

Odor threshold : Not available.

pH : 5 to 6.5 [Conc. (% w/w): 10%]

Melting point : <2°C (<35.6°F)

Boiling point : 100°C (212°F)

Flash point : Closed cup: Not applicable.
Open cup: >100°C (>212°F)

Evaporation rate : Not available.

Flammability (solid, gas) : Not available.

Lower and upper explosive (flammable) limits : Not available.

Vapor pressure : Highest known value: 3.2 kPa (23.8 mm Hg) (at 20°C) (water).

Vapor density : Not available.

Density : 1.1 g/cm³ [20°C (68°F)]

Specific gravity : Not available.

Solubility : Easily soluble in the following materials: cold water, hot water.

Partition coefficient: n-octanol/water : Not available.

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Viscosity : Dynamic (room temperature): 200 mPa·s (200 cP)

Aerosol product

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Not available.

Potential chronic health effects

Not available.

Irritation/Corrosion

Product/ingredient name	Test	Species	Result
Alcohols, C10-16, ethoxylated, sulfosuccinates, disodium salts	-	Rabbit	Skin - Severe irritant -

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not classified or listed by IARC, NTP, OSHA, EU and ACGIH.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Section 12. Ecological information

Toxicity

Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

Not available.

Section 13. Disposal considerations

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

U.S. Federal regulations : **United States inventory (TSCA 8b)**: All components are listed or exempted.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Listed

SARA 302/304

Composition/information on ingredients

Section 15. Regulatory information

Name	%	EHS	SARA 302 TPQ		SARA 304 RQ	
			(lbs)	(gallons)	(lbs)	(gallons)
ethylene oxide	0 - 0.09	Yes.	1000	-	10	-

SARA 304 RQ : 2500000 lbs / 1135000 kg [272577.5 gal / 1031818.2 L]

SARA 311/312

Classification : Immediate (acute) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
Alcohols, C10-16, ethoxylated, sulfosuccinates, disodium salts	30 - 60	No.	No.	No.	Yes.	No.

State regulations

Massachusetts : The following components are listed: SODIUM SULFATE (SOLUTION)

New York : None of the components are listed.

New Jersey : None of the components are listed.

Pennsylvania : The following components are listed: SODIUM SULFATE (SOLUTION)

California Prop. 65 : **WARNING:** This product contains less than 0.1% of a chemical known to the State of California to cause cancer.
WARNING: This product contains less than 1% of a chemical known to the State of California to cause birth defects or other reproductive harm.

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level	Contains : % or ppm
ethylene oxide	Yes.	Yes.	Yes.	Yes.	<1ppm
1,4-Dioxane	Yes.	No.	Yes.	No.	<1ppm

International lists

National inventory

Australia inventory (AICS) : All components are listed or exempted.

Canada inventory : All components are listed or exempted.

China inventory (IECSC) : All components are listed or exempted.

Europe inventory : All components are listed or exempted.

Japan inventory (ENCS) : **Japan inventory (ENCS)**: Not determined.
Japan inventory (ISHL): Not determined.

New Zealand Inventory of Chemicals (NZIoC) : All components are listed or exempted.

Philippines inventory (PICCS) : All components are listed or exempted.

Korea inventory (KECI) : All components are listed or exempted.

Taiwan inventory (TCSI) : All components are listed or exempted.

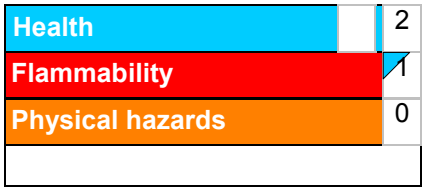
United States inventory (TSCA 8b) : All components are listed or exempted.

Section 15. Regulatory information

Our REACH (pre-) registrations DO NOT cover the following:
1. The manufacture of these products by our company outside the EU unless covered by the Only Representative provisions, and
2. The importation of these products into Europe by other companies. Re-importation by other companies is not covered by our (pre-) registrations
Customers and other third parties importing and/or re-importing our products into Europe will need either:
- Their own (pre-) registration for substances contained in the imported product, or constituent monomers (imported above 1 tonne per year and >2% by weight) in the case of imported polymers, or
- In the case of importation only, to make use of the "Only Representative" provisions, if available.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)

Reprinted with permission from NFPA 704-2001, Identification of the Hazards of Materials for Emergency Response Copyright ©1997, National Fire Protection Association, Quincy, MA 02269. This reprinted material is not the complete and official position of the National Fire Protection Association, on the referenced subject which is represented only by the standard in its entirety.

History

Date of printing : 2018-01-12

Date of issue/Date of revision : 2018-01-12

Date of previous issue : 2017-08-23

Version : 1.01

Key to abbreviations :
ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.