

RUBINATE® 9009

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 08/27/2020

 3.0
 12/08/2021
 400001002400
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SECTION 1. IDENTIFICATION

Product name : RUBINATE® 9009

Manufacturer or supplier's details

Company name of supplier : Huntsman Polyurethanes

Address : P.O. Box 4980

The Woodlands, TX 77387

United States of America (USA)

Telephone : Tech Info:(800) 257-5547

E-mail address of person responsible for the SDS

: Global_Product_EHS_HPU@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Component of a Polyurethane System.

Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity (Inhalation) : Category 4

Skin irritation : Category 2

Eye irritation : Category 2B

Respiratory sensitisation : Category 1

Skin sensitisation : Category 1

Specific target organ toxicity

- single exposure

: Category 3 (Respiratory system)

GHS label elements

Hazard pictograms





Signal word : Danger

Hazard statements : H315 + H320 Causes skin and eye irritation.



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H317 May cause an allergic skin reaction.

H332 Harmful if inhaled.

H334 May cause allergy or asthma symptoms or breathing

difficulties if inhaled.

H335 May cause respiratory irritation.

Precautionary statements : Prevention:

> P261 Avoid breathing mist or vapours. P264 Wash skin thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing must not be allowed out of

the workplace.

P280 Wear protective gloves.

P285 In case of inadequate ventilation wear respiratory

protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P304 + P340 + P312 IF INHALED: Remove person to fresh air

and keep comfortable for breathing. Call a POISON CENTER/

doctor if you feel unwell.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/

attention.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

P342 + P311 If experiencing respiratory symptoms: Call a

POISON CENTER/ doctor.

P362 Take off contaminated clothing and wash before reuse.

P403 + P233 Store in a well-ventilated place. Keep container

tightly closed.

P405 Store locked up.

Disposal:

P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international

regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
4,4'-Methylenediphenyl diisocyanate, oligomeric reaction products with .alpha - hydroomegahydroxypoly(oxy-1,2-ethanediyl)	9048-57-1	50 - 70



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4,4'-methylenediphenyl diisocyanate	101-68-8	Print Date 07/23/2024 30 - 50
4,4'-Methylenediphenyl diisocyanate, oligomers	25686-28-6	10 - 20
2,4'-methylenediphenyl diisocyanate	5873-54-1	0.1 - 1

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.

Do not leave the victim unattended.

Get medical attention immediately if symptoms occur. Show this safety data sheet to the doctor in attendance.

If inhaled : If breathed in, move person into fresh air.

Call a physician or poison control centre immediately.

Keep patient warm and at rest. Keep respiratory tract clear. If breathing is difficult, give oxygen.

If breathing is irregular or stopped, administer artificial

respiration.

If unconscious, place in recovery position and seek medical

advice.

Consult a physician immediately if symptoms such as

shortness of breath or asthma are observed.

A hyper-reactive response to even minimal concentrations of

diisocyanates may develop in sensitised persons.

The exposed person may need to be kept under medical

surveillance for 48 hours.

LC50 (rat): ca. 490 mg/m³ (4 hours): using experimentally produced respirable aerosol having aerodynamic diameter

<5microns.

Methods used to generate the exposure concentrations in the animal studies use extreme laboratory conditions and does not represent actual exposure conditions of the material in the workplace, storage, transportation or expected use on the market due to the very low vapor pressure. Therefore, these test results cannot be used to for hazard classification of the material. Rather, an acute toxicity estimate is calculated based on weight of evidence and expert judgement and is used to justify a modified classification for acute inhalation

toxicity.

In case of skin contact : In case of contact, immediately flush skin with soap and plenty

of water.

Take off contaminated clothing and shoes immediately.

Wash contaminated clothing before reuse. Thoroughly clean shoes before reuse.



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Call a physician if irritation develops or persists.

An MDI study has demonstrated that a polyglycol-based skin cleanser (such as D-Tam[™], PEG-400) or corn oil may be

more effective than soap and water.

In case of eye contact : Rinse immediately with plenty of water, also under the eyelids,

for at least 15 minutes.

If easy to do, remove contact lens, if worn.

Protect unharmed eye.

Keep eye wide open while rinsing.

Seek medical advice.

If swallowed : Gently wipe or rinse the inside of the mouth with water.

DO NOT induce vomiting unless directed to do so by a

physician or poison control center.

Keep respiratory tract clear.

Keep at rest.

If a person vomits when lying on his back, place him in the

recovery position.

Never give anything by mouth to an unconscious person.

Take victim immediately to hospital. If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed

Severe allergic skin reactions, bronchiospasm and

anaphylactic shock

This product is a respiratory irritant and potential respiratory sensitiser: repeated inhalation of vapour or aerosol at levels above the occupational exposure limit could cause respiratory

sensitisation.

Symptoms may include irritation to the eyes, nose, throat and lungs, possibly combined with dryness of the throat, tightness

of chest and difficulty in breathing.

The onset of the respiratory symptoms may be delayed for

several hours after exposure.

A hyper-reactive response to even minimal concentrations of

MDI may develop in sensitised persons.

Protection of first-aiders : No action shall be taken involving any personal risk or without

suitable training.

It may be dangerous to the person providing aid to give

mouth-to-mouth resuscitation.

If potential for exposure exists refer to Section 8 for specific

personal protective equipment.

First Aid responders should pay attention to self-protection

and use the recommended protective clothing

Notes to physician : Symptomatic and supportive therapy as needed. Following

severe exposure medical follow-up should be monitored for at

least 48 hours.

The first aid procedure should be established in consultation

with the doctor responsible for industrial medicine.

SECTION 5. FIREFIGHTING MEASURES



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Suitable extinguishing media

Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Foam

Carbon dioxide (CO2)

Dry powder

Unsuitable extinguishing

media

Water may be used if no other available and then in copious quantities. Reaction between water and hot isocyanate may

be vigorous.

Specific hazards during

firefighting

Do not allow run-off from fire fighting to enter drains or water

courses.

The pressure in sealed containers can increase under the

influence of heat.

Exposure to decomposition products may be a hazard to

health.

Hazardous combustion

products

Combustion products may include: carbon monoxide, carbon dioxide, nitrogen oxides, hydrocarbons and HCN. In the event

of extreme heat (>500 degrees C), aniline is suspected of

being formed.

Specific extinguishing

methods

: Cool containers/tanks with water spray.

Further information : Standard procedure for chemical fires.

Due to reaction with water producing CO2-gas, a hazardous build-up of pressure could result if contaminated containers

are re-sealed.

Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Prevent fire extinguishing water from contaminating surface

water or the ground water system.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

Special protective equipment:

for firefighters

Wear an approved positive pressure self-contained breathing

apparatus in addition to standard fire fighting gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures Immediately evacuate personnel to safe areas.

Use personal protective equipment.

If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable

materials.

Ensure adequate ventilation.

Keep people away from and upwind of spill/leak.

Only qualified personnel equipped with suitable protective

equipment may intervene.

For additional precautions and advice on safe handling, see

section 7.

Never return spills in original containers for re-use.

Make sure that there is a sufficient amount of neutralizing/

absorbent material near the storage area.



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The danger areas must be delimited and identified using

relevant warning and safety signs.

Treat recovered material as described in the section "Disposal

considerations".

For disposal considerations see section 13.

Environmental precautions : Do not allow uncontrolled discharge of product into the

environment.

Do not allow material to contaminate ground water system.

Prevent product from entering drains.

Prevent further leakage or spillage if safe to do so. Local authorities should be advised if significant spillages

cannot be contained.

If the product contaminates rivers and lakes or drains inform

respective authorities.

Methods and materials for containment and cleaning up

Clean-up methods - small spillage

Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local /

national regulations (see section 13). Clean contaminated surface thoroughly.

Sweep up or vacuum up spillage and collect in suitable

container for disposal.

Neutralize small spillages with decontaminant.

The compositions of liquid decontaminants are given in

Section 16.

Remove and dispose of residues. Clean-up methods - large spillage If the product is in its solid form:

Spilled MDI flakes should be picked up carefully.

The area should be vacuum cleaned to remove remaining

dust particles completely.

If the product is in its liquid form:

Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust). Leave to react for at least 30 minutes.

Shovel into open-top drums for further decontamination.

Wash the spillage area with water. Test atmosphere for MDI vapour.

Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Technical measures : Ensure that eyewash stations and safety showers are close to

the workstation location.

Local/Total ventilation : Use only with adequate ventilation.

Advice on protection against

fire and explosion

Normal measures for preventive fire protection.

Advice on safe handling : For personal protection see section 8.



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Avoid formation of aerosol.

Do not breathe vapours or spray mist.

Do not breathe vapours/dust.

Do not swallow.

Do not get in eyes or mouth or on skin.

Do not get on skin or clothing.

Avoid exposure - obtain special instructions before use. Smoking, eating and drinking should be prohibited in the application area.

Provide sufficient air exchange and/or exhaust in work rooms.

Keep container closed when not in use.

Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.

Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

ucod

Industrial use of aprotic polar solvents for cleaning can release hazardous primary aromatic amines (>0.1%)

Conditions for safe storage

Keep containers tightly closed in a dry, cool and well-

ventilated place.

Keep in properly labelled containers.

Observe label precautions. Protect from moisture.

Electrical installations / working materials must comply with

the technological safety standards.

Containers which are opened must be carefully resealed and

kept upright to prevent leakage.

Materials to avoid : For incompatible materials please refer to Section 10 of this

SDS

Further information on

storage stability

No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0.005 ppm	ACGIH
		TWA	0.005 ppm 0.05 mg/m3	NIOSH REL
		С	0.02 ppm 0.2 mg/m3	NIOSH REL
		С	0.02 ppm 0.2 mg/m3	OSHA Z-1
		С	0.02 ppm 0.2 mg/m3	OSHA P0



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2,4'-methylenediphenyl	5873-54-1	С	0.02 ppm	OSHA Z-1
diisocyanate			0.2 mg/m3	
		TWA	0.005 ppm	NIOSH REL
			0.05 mg/m3	
		С	0.02 ppm	NIOSH REL
			0.2 mg/m3	
		С	0.02 ppm	OSHA P0
			0.2 mg/m3	

Personal protective equipment

Respiratory protection

: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

In emergency, non-routine and unknown exposure situations, including confined space entries, a NIOSH-certified full facepiece pressure demand self-contained breathing apparatus (SCBA) or a full facepiece pressure demand supplied air respirator (SAR) with auxiliary self-contained air supply, should be used.

Hand protection

Remarks

The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Protective gloves should be worn when handling freshly made polyurethane products to avoid contact with trace residual materials which may be hazardous in contact with skin.

Use chemical resistant gloves classified under Standard EN374: protective gloves against chemicals and microorganisms. Examples of glove materials that might provide suitable protection include: Butyl rubber, Chlorinated polyethylene, Polyethylene, Ethyl vinyl alcohol copolymers laminated ("EVAL"), Polychloroprene (Neoprene*), Nitrile/butadiene rubber ("nitrile" or "NBR"), Polyvinyl chloride ("PVC" or "vinyl"), Fluoroelastomer (Viton*).

When prolonged or frequently repeated contact may occur, a glove with protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN374) is recommended.

When only brief contact is expected, a glove with protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN374) is recommended.

Notice: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all requisite workplace factors such as, but not limited to: other chemicals that may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), as well as instructions/specifications provided by the glove supplier



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By industrial use of aprotic polar solvents for cleaning: Butyl rubber (0.7mm), Nitrile rubber (0.4mm), Chloroprene (0.5mm)

Eye protection : Safety eyewear complying with an approved standard should

be used when a risk assessment indicates this is necessary

to avoid exposure to liquid splashes, mists or dusts.

Chemical splash goggles.

Always wear eye protection when the potential for inadvertent

eye contact with the product cannot be excluded.

Please follow all applicable local/national requirements when selecting protective measures for a specific workplace. Ensure that eyewash stations and safety showers are close

to the workstation location.

Skin and body protection : Impervious clothing

Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Recommended:

Overall (preferably heavy cotton) or Tyvek-Pro Tech 'C',

Tyvek Pro 'F' disposable coverall.

Protective measures : Personal protective equipment comprising: suitable protective

gloves, safety goggles and protective clothing

The type of protective equipment must be selected according to the concentration and amount of the dangerous substance

at the specific workplace.

Ensure that eye flushing systems and safety showers are

located close to the working place.

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice.

Wash face, hands and any exposed skin thoroughly after

handling.

Remove contaminated clothing and protective equipment

before entering eating areas.

When using do not eat, drink or smoke.

Contaminated work clothing should not be allowed out of the

workplace.

Wash hands before breaks and immediately after handling

the product.

Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : No data is available on the product itself.

Odour : musty

Odour Threshold : No data is available on the product itself.

pH : No data is available on the product itself.

Melting point/freezing point : No data is available on the product itself.



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Boiling point : No data is available on the product itself.

Flash point : $> 230 \, ^{\circ}\text{F} / > 110 \, ^{\circ}\text{C}$

Method: closed cup

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.

Flammability (liquids) : No data is available on the product itself.

Upper explosion limit / Upper

flammability limit

: No data is available on the product itself.

Lower explosion limit / Lower

flammability limit

: No data is available on the product itself.

Vapour pressure : No data is available on the product itself.

Relative vapour density : No data is available on the product itself.

Relative density : 1.12 (77 °F / 25 °C)

Density : No data is available on the product itself.

Solubility(ies)

Water solubility : No data is available on the product itself.

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-

octanol/water

: No data is available on the product itself.

Auto-ignition temperature

: No data is available on the product itself.

Decomposition temperature : No data is available on the product itself.

Self-Accelerating

decomposition temperature

(SADT)

No data is available on the product itself.

Viscosity

Viscosity, dynamic : 1,200 - 1,300 mPa.s (77 °F / 25 °C)

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

Particle size : No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.



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Chemical stability : Stable under normal conditions.

Possibility of hazardous

reactions

: Reaction with water (moisture) produces CO2-gas.

Exothermic reaction with materials containing active hydrogen

groups.

The reaction becomes progressively more vigorous and can be violent at higher temperatures if the miscibility of the reaction partners is good or is supported by stirring or by the

presence of solvents.

MDI is insoluble with, and heavier than water and sinks to the

bottom but reacts slowly at the interface.

A solid water-insoluble layer of polyurea is formed at the

interface by liberating carbon dioxide gas.

Conditions to avoid : Extremes of temperature and direct sunlight.

Exposure to air or moisture over prolonged periods.

Incompatible materials : Acids

Amines Bases Metals water

Hazardous decomposition

products

Combustion products may include: carbon monoxide, carbon

dioxide, nitrogen oxides, hydrocarbons and HCN. In the event of extreme heat (>500 degrees C), aniline is suspected of

being formed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Product:

Acute inhalation toxicity

Assessment: The substance/mixture is not toxic on inhalation

as defined by dangerous goods regulations.

Remarks: Methods used to generate the exposure

concentrations in the animal studies use extreme laboratory conditions and does not represent actual exposure conditions of the material in the workplace, storage, transportation or expected use on the market due to the very low vapor pressure. Therefore, these test results cannot be used to for hazard classification of the material. Rather, an acute toxicity estimate is calculated based on weight of evidence and expert judgement and is used to justify a modified classification for

acute inhalation toxicity.

Acute toxicity estimate: 1.41 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist Method: Calculation method



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Components:

4,4'-Methylenediphenyl diisocyanate, oligomeric reaction products with .alpha -hydro-.omega.-hydroxypoly(oxy-1,2-ethanediyl):

Acute oral toxicity : LD50 (Rat, male): > 10,000 mg/kg

Method: OECD Test Guideline 401

Remarks: Information given is based on data obtained from

similar substances.

Acute inhalation toxicity : LC50 (Rat, male and female): 0.49 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist Method: OECD Test Guideline 403

Assessment: The component/mixture is moderately toxic after

short term inhalation.

Remarks: Information given is based on data obtained from

similar substances.

Acute dermal toxicity : LD50 (Rabbit, male and female): > 9,400 mg/kg

Method: OECD Test Guideline 402

Remarks: Information given is based on data obtained from

similar substances.

4,4'-methylenediphenyl diisocyanate:

Acute inhalation toxicity : LC50 (Rat, male and female): 431.18 mg/m3

Exposure time: 4 h

Test atmosphere: dust/mist

Method: OECD Test Guideline 403

Assessment: The component/mixture is moderately toxic after

short term inhalation.

Acute dermal toxicity : LD50 (Rabbit): > 9,400 mg/kg

Remarks: Information given is based on data obtained from

similar substances.

4,4'-Methylenediphenyl diisocyanate, oligomers:

Acute oral toxicity : LD50 (Rat, female): > 5,000 mg/kg

Method: OECD Test Guideline 425

Acute inhalation toxicity : LC50 (Rat, male and female): 431.18 mg/m3

Exposure time: 4 h

Test atmosphere: dust/mist Method: OECD Test Guideline 403

Assessment: The component/mixture is moderately toxic after

short term inhalation.

LC50 (Rat, male and female): > 2.24 mg/l

Exposure time: 1 h

Test atmosphere: dust/mist Method: OECD Test Guideline 403

2,4'-methylenediphenyl diisocyanate:

Acute inhalation toxicity : LC50 (Rat): 0.49 mg/l

Exposure time: 4 h



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Test atmosphere: dust/mist

Assessment: The component/mixture is moderately toxic after

short term inhalation.

Acute dermal toxicity : LD50 (Rabbit, male and female): > 9,400 mg/kg

Method: OECD Test Guideline 402

Skin corrosion/irritation

Components:

4,4'-Methylenediphenyl diisocyanate, oligomeric reaction products with .alpha -hydro-.omega.-hydroxypoly(oxy-1,2-ethanediyl):

Species : Rabbit

Method : OECD Test Guideline 404

Result : Irritating to skin.

Remarks : Information given is based on data obtained from similar

substances.

4,4'-methylenediphenyl diisocyanate:

Species : Rabbit

Assessment : Irritating to skin.

Method : OECD Test Guideline 404

Result : Irritating to skin.

4,4'-Methylenediphenyl diisocyanate, oligomers:

Species : Rabbit

Assessment : Irritating to skin.

Method : OECD Test Guideline 404

Result : Irritating to skin.

Remarks : Information given is based on data obtained from similar

substances.

Species : Rabbit

Method : OECD Test Guideline 404

Result : Irritating to skin.

2,4'-methylenediphenyl diisocyanate:

Species : Rabbit Assessment : Irritant

Method : OECD Test Guideline 404

Result : Irritating to skin.

Serious eye damage/eye irritation

Components:

4,4'-Methylenediphenyl diisocyanate, oligomeric reaction products with .alpha -hydro-.omega.-hydroxypoly(oxy-1,2-ethanediyl):

Species : Rabbit

Result : Mild eye irritation

Remarks : Information given is based on data obtained from similar

substances.



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4,4'-methylenediphenyl diisocyanate:

Species : Rabbit

Result : Mild eye irritation

Method : OECD Test Guideline 405

4,4'-Methylenediphenyl diisocyanate, oligomers:

Species: RabbitResult: slight irritationAssessment: No eye irritation

Result : Mild eye irritation

Remarks : Information given is based on data obtained from similar

substances.

2,4'-methylenediphenyl diisocyanate:

Species : Humans

Result : Irritation to eyes, reversing within 7 days

Assessment : Mild eye irritant

Method : OECD Test Guideline 405

Remarks : Mild eye irritation

Respiratory or skin sensitisation

Components:

4,4'-Methylenediphenyl diisocyanate, oligomeric reaction products with .alpha -hydro-.omega.-hydroxypoly(oxy-1,2-ethanediyl):

Exposure routes : Skin Species : Mouse

Method : OECD Test Guideline 429

Result : May cause sensitisation by skin contact.

Remarks : Information given is based on data obtained from similar

substances.

Exposure routes : Respiratory Tract Species : Guinea pig

Result : May cause sensitisation by inhalation.

Remarks : Information given is based on data obtained from similar

substances.

Assessment : May cause sensitisation by inhalation and skin contact.

4,4'-methylenediphenyl diisocyanate:

Exposure routes : Skin Species : Guinea pig

Assessment : May cause sensitisation by skin contact.

Method : OECD Test Guideline 406

Result : Probability or evidence of skin sensitisation in humans

Test Type : Local lymph node assay (LLNA)

Exposure routes : Respiratory Tract Species : Guinea pig

Result : May cause sensitisation by inhalation.



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Assessment : May cause allergy or asthma symptoms or breathing

difficulties if inhaled., May cause an allergic skin

reaction.

4,4'-Methylenediphenyl diisocyanate, oligomers:

Exposure routes : Skin Species : Guinea pig

Assessment : May cause sensitisation by skin contact.

Method : OECD Test Guideline 406

Result : May cause sensitisation by skin contact.

Remarks : Information given is based on data obtained from similar

substances.

Exposure routes : Respiratory Tract

Species : Guinea pig

Result : May cause sensitisation by inhalation.

Remarks : Information given is based on data obtained from similar

substances.

2,4'-methylenediphenyl diisocyanate:

Exposure routes : Skin Species : Mouse

Assessment : May cause sensitisation by skin contact.

Result : Causes sensitisation.

Exposure routes : Respiratory Tract

Species : Guinea pig

Assessment : May cause sensitisation by inhalation.

Result : Causes sensitisation.

Assessment : Mild eye irritation

Germ cell mutagenicity

Components:

4,4'-Methylenediphenyl diisocyanate, oligomeric reaction products with .alpha -hydro-omega.-hydroxypoly(oxy-1,2-ethanediyl):

Genotoxicity in vitro : Concentration: 200 ug/plate

Metabolic activation: with and without metabolic activation

Method: Directive 67/548/EEC, Annex, B.13/14

Result: negative

Remarks: Information given is based on data obtained from

similar substances.

Genotoxicity in vivo : Application Route: Inhalation

Exposure time: 3 Weeks

Dose: 118 mg/m3

Method: OECD Test Guideline 474

Result: negative

Remarks: Information given is based on data obtained from

similar substances.

4,4'-methylenediphenyl diisocyanate:



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Genotoxicity in vitro : Test Type: reverse mutation assay

Concentration: 200 ug/plate

Metabolic activation: with and without metabolic activation

Method: Directive 67/548/EEC, Annex, B.13/14

Result: negative

Genotoxicity in vivo : Test Type: Chromosome aberration test in vitro

Species: Rat (male) Cell type: Somatic

Application Route: Inhalation Exposure time: 3 Weeks Dose: 113 mg/m3

Method: OECD Test Guideline 474

Result: negative

Test Type: comet assay Species: Rat (male) Cell type: Liver cells

Application Route: inhalation (dust/mist/fume)

Dose: 2.5/4.9/12 mg/m3

Method: OECD Test Guideline 489

Result: negative

4,4'-Methylenediphenyl diisocyanate, oligomers:

Genotoxicity in vitro : Test Type: reverse mutation assay

Test system: Salmonella tryphimurium and E. coli

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Genotoxicity in vivo : Test Type: comet assay

Result: negative

Remarks: Information given is based on data obtained from

similar substances.

2,4'-methylenediphenyl diisocyanate:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Genotoxicity in vivo : Application Route: Inhalation

Exposure time: 3 w Dose: 118 mg/m3

Method: OECD Test Guideline 474

Result: negative

Carcinogenicity

Product:

Remarks : Rats have been exposed for two years to a respirable aerosol

of polymeric MDI which resulted in a chronic pulmonary irritation at high concentrations. Only at the top level (6 mg/m3), there was a significant incidence of a benign tumour

of the lung (adenoma) and one malignant tumour



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(adenocarcinoma). There were no lung tumours at 1 mg/m3 and no effects at 0.2 mg/m3. Overall, the tumour incidence, both benign and malignant, and the number of animals with the tumours were not different from controls. The increased incidence of lung tumours is associated with prolonged respiratory irritation and the concurrent accumulation of yellow material in the lung, which occurred throughout the study. In the absence of prolonged exposure to high concentrations leading to chronic irritation and lung damage, it is highly

unlikely that tumour formation will occur.

Remarks : Industrial use of aprotic polar solvents for cleaning can

release hazardous primary aromatic amines (>0.1%)
Based on animal studies, primary aromatic amines are
considered as potential carcinogen to humans. Some of those

chemicals are proven carcinogens to humans

Provided the recommended personal protective equipment and hygiene measures are applied, no adverse effects to

human health are to be expected

Components:

4,4'-Methylenediphenyl diisocyanate, oligomeric reaction products with .alpha -hydro-omega.-hydroxypoly(oxy-1,2-ethanediyl):

Species : Rat, male and female

Application Route : Inhalation
Exposure time : 24 month(s)
Dose : 1 mg/m³
Frequency of Treatment : 5 daily

Method : OECD Test Guideline 453

Result : positive Target Organs : Lungs

Remarks : Information given is based on data obtained from similar

substances.

4,4'-methylenediphenyl diisocyanate:

Species : Rat, female
Application Route : Inhalation
Exposure time : 24 month(s)

Activity duration : 17 h

Dose : 0, 0.2, 0.7, 2.1 mg/m3 mg/m³

Frequency of Treatment : 5 days/week NOEL : 0.7 mg/m³ LOAEL : 0.23 mg/m³ Result : positive Target Organs : Lungs

4,4'-Methylenediphenyl diisocyanate, oligomers:

Species : Rat, male and female

Application Route : Inhalation
Exposure time : 24 month(s)
Dose : 1 mg/m³
Frequency of Treatment : 5 daily
NOAEL : 1 mg/m³



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Method **OECD Test Guideline 453**

Result negative

2,4'-methylenediphenyl diisocyanate:

: Rat, male and female

Application Route Inhalation Exposure time 24 month(s) Dose : 1 mg/m³ Frequency of Treatment 5 daily

Method OECD Test Guideline 453

Result positive **Target Organs** Lungs

No component of this product present at levels greater than or equal to 0.1% is **IARC**

identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is

on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is

identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Components:

4.4'-Methylenediphenyl diisocyanate, oligomeric reaction products with alpha -hydro-.omega.-hydroxypoly(oxy-1,2-ethanediyl):

Effects on foetal Species: Rat, female

development Application Route: Inhalation

General Toxicity Maternal: NOAEL: 4 mg/m3

Method: OECD Test Guideline 414 Result: No teratogenic effects

Remarks: Information given is based on data obtained from

similar substances.

4,4'-methylenediphenyl diisocyanate:

Test Type: Pre-natal Effects on foetal Species: Rat, female development

Application Route: Inhalation

Dose: 0/1/3/9 mg/m3

Duration of Single Treatment: 10 d Frequency of Treatment: 7 days/week General Toxicity Maternal: LOAEL: 9 mg/m3 Developmental Toxicity: NOAEC: 3 mg/m³ Method: OECD Test Guideline 414

Method: OECD Test Guideline 443

4,4'-Methylenediphenyl diisocyanate, oligomers:

Species: Rat, female Effects on foetal

development Application Route: Inhalation

> General Toxicity Maternal: NOAEC: 4 mg/m3 Developmental Toxicity: NOAEC: 4 mg/m³



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Method: OECD Test Guideline 414 Result: No teratogenic effects

Remarks: Information given is based on data obtained from

similar substances.

Method: OECD Test Guideline 414

2,4'-methylenediphenyl diisocyanate:

Effects on fertility : Species: Rat, female

Application Route: Inhalation Method: OECD Test Guideline 414

Result: Animal testing did not show any effects on fertility.

Species: Rat, male and female Application Route: Inhalation Method: OECD Test Guideline 414

Result: Animal testing did not show any effects on fertility.

Effects on foetal : Species: Rat, male and female development Application Route: Inhalation

General Toxicity Maternal: NOAEL: 4 mg/m³

Method: OECD Test Guideline 414 Result: No teratogenic effects

STOT - single exposure

Components:

4,4'-Methylenediphenyl diisocyanate, oligomeric reaction products with .alpha -hydro-.omega.-hydroxypoly(oxy-1,2-ethanediyl):

Exposure routes : Inhalation
Target Organs : Respiratory Tract

Assessment : May cause respiratory irritation.

Remarks : Information given is based on data obtained from similar

substances.

4,4'-methylenediphenyl diisocyanate:

Exposure routes : Inhalation
Target Organs : Respiratory Tract

Assessment : May cause respiratory irritation., The substance or mixture is

classified as specific target organ toxicant, single exposure,

category 3 with respiratory tract irritation.

4,4'-Methylenediphenyl diisocyanate, oligomers:

Exposure routes : Inhalation
Target Organs : Respiratory Tract

Assessment : May cause respiratory irritation.

2,4'-methylenediphenyl diisocyanate:

Exposure routes : Inhalation

Target Organs : Respiratory system

Assessment : The substance or mixture is classified as specific target organ

toxicant, single exposure, category 3 with respiratory tract



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irritation.

Repeated dose toxicity

Components:

4,4'-Methylenediphenyl diisocyanate, oligomeric reaction products with .alpha -hydro-.omega.-hydroxypoly(oxy-1,2-ethanediyl):

Species : Rat, male and female

NOEC : 0.2 mg/m3 Exposure time : 2 yr Number of exposures : 5 d

Method : OECD Test Guideline 453

Remarks : Information given is based on data obtained from similar

substances.

4,4'-methylenediphenyl diisocyanate:

Species : Rat, female
LOEC : 0.23 mg/m3
Application Route : Inhalation
Test atmosphere : dust/mist
Exposure time : 2 years 17 h
Number of exposures : 5 days/week

Dose : 0, 0.2, 0.7, 2.1 mg/m3 Method : Chronic toxicity

4,4'-Methylenediphenyl diisocyanate, oligomers:

Species : Rat, male and female

NOEC : 0.2 mg/m3
Test atmosphere : dust/mist
Exposure time : 2 yr
Number of exposures : 5 d

Method : OECD Test Guideline 453

Remarks : Information given is based on data obtained from similar

substances.

2,4'-methylenediphenyl diisocyanate:

Species : Rat, male and female

NOEC : 0.2 mg/m3 Exposure time : 2 yr Number of exposures : 5 d

Method : OECD Test Guideline 453

Repeated dose toxicity -

Mild eye irritation

Assessment

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

4,4'-Methylenediphenyl diisocyanate, oligomeric reaction products with .alpha -hydro-omega.-hydroxypoly(oxy-1,2-ethanediyl):



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Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 1,000 mg/l

Exposure time: 96 h Test Type: static test

Method: OECD Test Guideline 203

Remarks: Information given is based on data obtained from

similar substances.

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): > 1,000 mg/l

Exposure time: 24 h
Test Type: static test
Test substance: Fresh water

Method: OECD Test Guideline 202

Remarks: Information given is based on data obtained from

similar substances.

Toxicity to daphnia and other :

aquatic invertebrates (Chronic toxicity)

NOEC (Daphnia magna (Water flea)): >= 10 mg/l Exposure time: 21 d

Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

Remarks: Information given is based on data obtained from

similar substances.

4,4'-methylenediphenyl diisocyanate:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l

End point: mortality
Exposure time: 96 h
Test substance: Fresh water
Method: OECD Test Guideline 203

Toxicity to daphnia and other :

aquatic invertebrates

EL50 (Daphnia magna (Water flea)): 9 mg/l

Exposure time: 48 h Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 202

Toxicity to algae/aquatic

plants

EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l

Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

GLP: yes

Remarks: Information given is based on data obtained from

similar substances.

Exposure time: 21 d

Toxicity to daphnia and other :

aquatic invertebrates (Chronic toxicity)

NOEC (Daphnia magna (Water flea)): >= 10 mg/l

Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

Remarks: Information given is based on data obtained from

similar substances.

Toxicity to microorganisms : EC50 (activated sludge): > 1,000 mg/l

Exposure time: 3 h
Test Type: static test



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Method: OECD Test Guideline 209

Toxicity to soil dwelling

organisms

NOEC (Eisenia fetida (earthworms)): >= 1,000 mg/kg

Exposure time: 336 h

Method: OECD Test Guideline 222

Plant toxicity EC50: >1000 milligram per kilogram

Exposure time: 14 d

Species: Avena sativa (oats)

EC50: >1000 milligram per kilogram

Exposure time: 14 d

Species: Lactuca sativa (lettuce)

4,4'-Methylenediphenyl diisocyanate, oligomers:

Toxicity to fish : LL50 (Fish): > 100 mg/l

> End point: mortality Exposure time: 96 h

Test substance: Fresh water

Remarks: Information given is based on data obtained from

similar substances.

aquatic invertebrates

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 1,000 mg/l

Exposure time: 24 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 202

EC50 (Daphnia magna (Water flea)): 3.7 mg/l

Exposure time: 48 h

Test substance: Fresh water

Remarks: Information given is based on data obtained from

similar substances.

Toxicity to algae/aquatic

plants

ErC50 (algae): > 100 mg/l Exposure time: 72 h

Test substance: Fresh water

NOELR (algae): > 100 mg/l Exposure time: 72 h

Test substance: Fresh water

Exposure time: 21 d

Toxicity to daphnia and other :

aquatic invertebrates (Chronic toxicity)

NOEC (Daphnia magna (Water flea)): >= 10 mg/l

Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 211

Toxicity to microorganisms EC50 (activated sludge): > 1,000 mg/l

> Exposure time: 14 d Test substance: Fresh water Method: OECD Test Guideline 209

Toxicity to soil dwelling

organisms

EC50 (Eisenia fetida (earthworms)): > 1,000 mg/kg

Exposure time: 336 h



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Method: OECD Test Guideline 207

EC50: > 1,000 mg/kgExposure time: 336 h

Method: OECD Test Guideline 207

Plant toxicity EC50: >1000 milligram per kilogram

Exposure time: 14 d

Species: Avena sativa (oats)

EC50: >1000 milligram per kilogram

Exposure time: 14 d

Species: Lactuca sativa (lettuce)

2,4'-methylenediphenyl diisocyanate:

LC50 (Brachydanio rerio (zebrafish)): > 1,000 mg/l Toxicity to fish

> Exposure time: 96 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 203

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): > 1,000 mg/l

Exposure time: 24 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 202

aquatic invertebrates (Chronic toxicity)

Toxicity to daphnia and other : NOEC (Daphnia magna (Water flea)): >= 10 mg/l

Exposure time: 21 d Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 211

EC50 (activated sludge): > 100 mg/l Toxicity to microorganisms

> Exposure time: 3 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 209

Toxicity to soil dwelling

organisms

NOEC (Eisenia fetida (earthworms)): >= 1,000 mg/kg

Exposure time: 336 h

Method: OECD Test Guideline 207

Persistence and degradability

Components:

4,4'-Methylenediphenyl diisocyanate, oligomeric reaction products with .alpha -hydro-.omega.-hydroxypoly(oxy-1,2-ethanediyl):

Biodegradability Inoculum: Domestic sewage

Concentration: 30 mg/l Result: Not biodegradable Biodegradation: 0 % Exposure time: 28 d

Method: Inherent Biodegradability: Modified MITI Test (II)



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Stability in water : Degradation half life (DT50): 20 hrs (25 °C)

Method: No information available.

Remarks: Fresh water

4,4'-methylenediphenyl diisocyanate:

Biodegradability : aerobic

Inoculum: activated sludge, non-adapted

Result: Not readily biodegradable.

Biodegradation: 0 % Exposure time: 28 d

Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 20 hrs (25 °C)

Remarks: Fresh water

4,4'-Methylenediphenyl diisocyanate, oligomers:

Biodegradability : Inoculum: Domestic sewage

Concentration: 30 mg/l Result: Not biodegradable Biodegradation: 0 % Exposure time: 28 d

Test substance: Fresh water

Remarks: Information given is based on data on the components and the ecotoxicology of similar products.

Biochemical Oxygen : 77 mg/l

Demand (BOD) Incubation time: 28 d

Remarks: Information taken from reference works and the

literature.

Stability in water : Degradation half life (DT50): < 5 min (25 °C) pH: 7

Method: OECD Test Guideline 111

2,4'-methylenediphenyl diisocyanate:

Biodegradability : Inoculum: Domestic sewage

Concentration: 30 mg/l Result: Not biodegradable Biodegradation: 0 % Exposure time: 28 d

Method: Inherent Biodegradability: Modified MITI Test (II)

Bioaccumulative potential

Components:

4,4'-Methylenediphenyl diisocyanate, oligomeric reaction products with .alpha -hydro-omega.-hydroxypoly(oxy-1,2-ethanediyl):

Bioaccumulation : Species: Cyprinus carpio (Carp)



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Bioconcentration factor (BCF): 200 Remarks: Bioaccumulation is unlikely.

4,4'-methylenediphenyl diisocyanate:

Bioaccumulation : Species: Cyprinus carpio (Carp)

Bioconcentration factor (BCF): 200

Exposure time: 28 d Concentration: 0.08 µg/l

Method: OECD Test Guideline 305 Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-

octanol/water

log Pow: 4.52 (68 °F / 20 °C)

pH: 7

Method: OECD Test Guideline 117

4,4'-Methylenediphenyl diisocyanate, oligomers:

Bioaccumulation : Bioconcentration factor (BCF): 439

Bioconcentration factor (BCF): 200

Partition coefficient: n-

octanol/water

log Pow: 4.52 (68 °F / 20 °C)

Method: OECD Test Guideline 117

GLP: no

2,4'-methylenediphenyl diisocyanate:

Bioaccumulation : Species: Cyprinus carpio (Carp)

Bioconcentration factor (BCF): 200 Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-

. 10

octanol/water

log Pow: 4.51 (68 °F / 20 °C)

pH: 7

Method: OECD Test Guideline 117

Mobility in soil

Components:

4,4'-methylenediphenyl diisocyanate:

Distribution among : Koc: 4.5

environmental compartments Method: QSAR

Stability in soil : Soil temperature: 72 °F / 22 °C

Dissipation time: 24 h

Method: OECD Test Guideline 307

Other adverse effects

Product:

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82

Protection of Stratospheric Ozone - CAA Section 602 Class I

Substances

Remarks: This product neither contains, nor was

manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +



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B).

Additional ecological

information

: No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Do not dispose of waste into sewer.

Do not contaminate ponds, waterways or ditches with

chemical or used container.

Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.

Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as dangerous goods

IATA-DGR

Not regulated as dangerous goods

IMDG-Code

Not regulated as dangerous goods

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

49 CFR

UN/ID/NA number : NA 3082

Proper shipping name : Other regulated substances, liquid, n.o.s.

(Methylene Diphenyl Diisocyanate)

Class : 9 Packing group : III

Labels : CLASS 9
ERG Code : 171
Marine pollutant : no

Special precautions for user

Remarks : 49CFR: no dangerous good in non-bulk packaging

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.



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SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ	Calculated product RQ
		(lbs)	(lbs)
4,4'-methylenediphenyl	101-68-8	5000	13122
diisocyanate			

SARA 311/312 Hazards : Acute toxicity (any route of exposure)

Respiratory or skin sensitisation

Skin corrosion or irritation

Serious eye damage or eye irritation

Specific target organ toxicity (single or repeated exposure)

SARA 313 : The following components are subject to reporting levels

established by SARA Title III, Section 313:

4,4'-methylenediphenyl

101-68-8

>= 30 - < 50 %

diisocyanate

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

4,4'-methylenediphenyl 101-68-8

diisocyanate

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

AIIC : On the inventory, or in compliance with the inventory

NZIoC : Not in compliance with the inventory

ENCS : Not in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : All substances listed as active on the TSCA inventory

Inventories

AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TECI (Thailand), TSCA (USA)



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TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

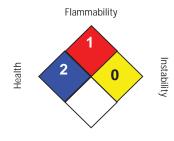
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



Special hazard

HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

Liquid decontaminants (percentages by weight or volume):

Decontaminant 1 : \star - sodium carbonate : 5 - 10 % \star - liquid detergent : 0.2 - 2 % \star - water : to make up to 100 %

Decontaminant 2 : *- concentrated ammonia solution : 3 - 8 % *- liquid detergent : 0.2 - 2 % *- water : to make up to 100 %

Decontaminant 1 reacts slower with diisocyanates but is more environmentally friendly than decontaminant 2.

Decontaminant 2 contains ammonia. Ammonia presents health hazards. (See supplier safety information.)

Revision Date : 12/08/2021

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL : USA. NIOSH Recommended Exposure Limits

OSHA P0 : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated

values)

OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1

Limits for Air Contaminants

ACGIH / TWA : 8-hour, time-weighted average

NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour

workday during a 40-hour workweek

NIOSH REL / C : Ceiling value not be exceeded at any time.

OSHA P0 / C : Ceiling limit
OSHA Z-1 / C : Ceiling



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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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